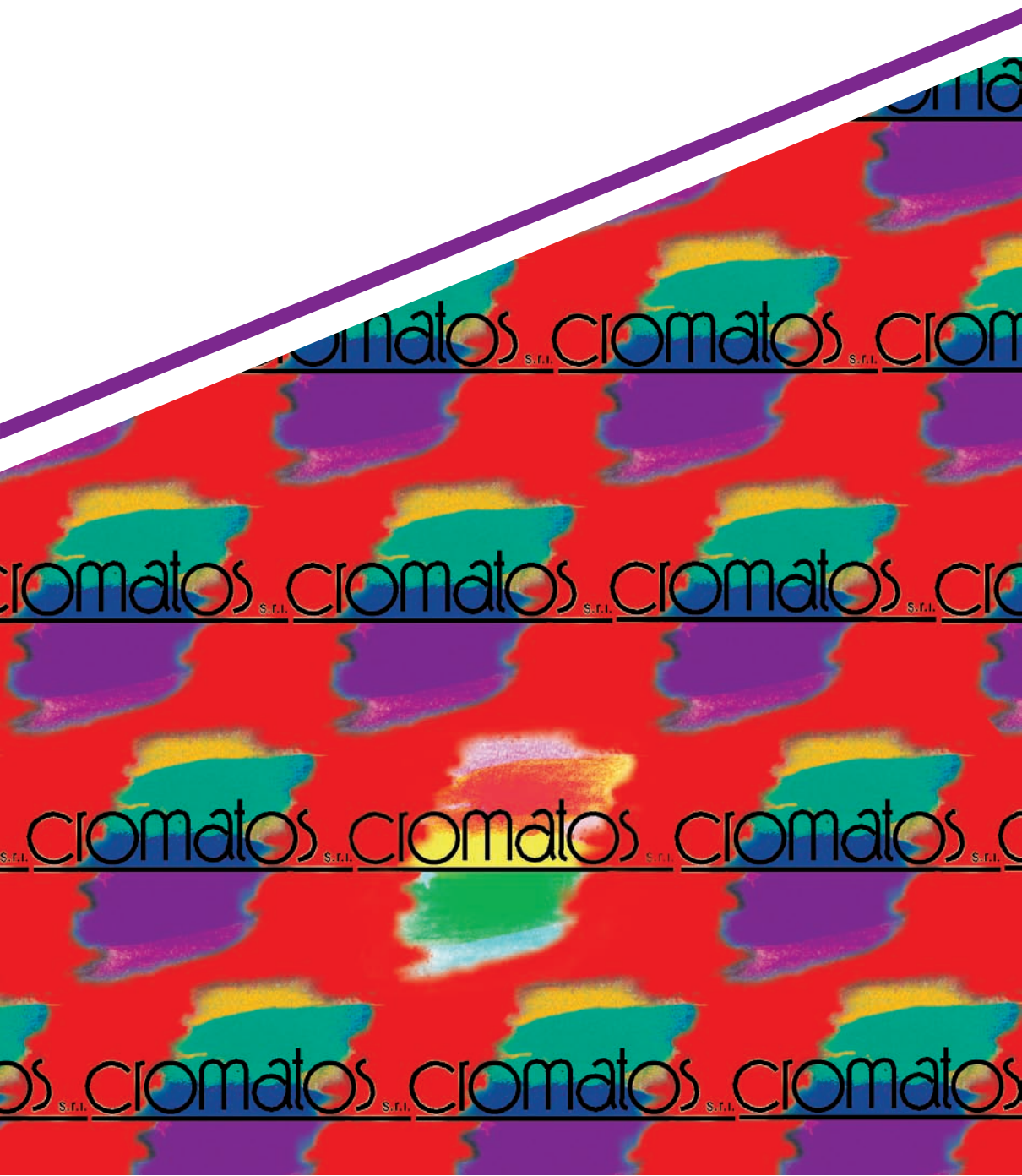


# SERIE REPLUS




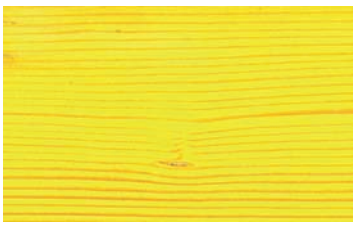

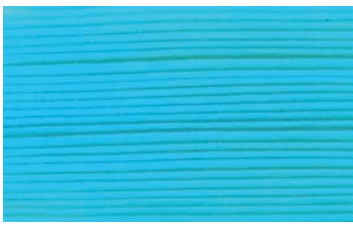
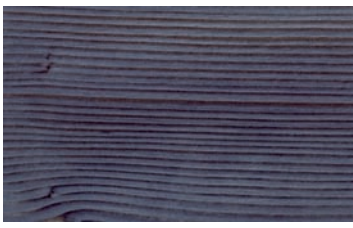
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# SERIE REPLUS

		Dry content (%)	Light fastness*	DILUTION		
				Water	Water / glycols 2:1	Water / acetone 2:1
White PT		19 +/- 3	4-5	good	good	good
Yellow 2G		8 +/- 1	4-5	good	good	good
Red 2B		10 +/- 1	4-5	good	good	good
Turquoise 3G		10 +/- 1	4-5	good	good	good
Black R		10 +/- 1	4-5	good	good	good

\* Blue wool scale

## Serie Replus

**Replus** dyes are high concentration liquid dyes for positive tinting of wood essences. They are dilutable with water and compatible with acetone and glycols.

Here below some basic indications for usage.

**Replus** range comprehends dyes and suitable vehicle:

Replus White PT  
Replus Yellow 2G  
Replus Red 2B  
Replus Turquoise 3G  
Replus Black R  
Replus Vehicle C

### Technical recommendations for usage of Replus Serie

Dilute 100 parts of **Replus Vehicle C** with 200 parts of water, then add 2 - 5% of **Replus** dye depending on depth of shade to be obtained.

In order to reduce time of drying proceed as follows: dilute 100 parts of **Replus Vehicle C** with 100 parts of water and 100 parts of acetone, then add 2 - 5% of **Replus** dye depending on depth of shade to be obtained.

Addition of an acrylic resin with high temperature reticulation (TG) will enhance the fixing of the tinting product. First dilute 100 parts of **Replus Vehicle C** with 100 parts of water, then add 20 - 40% of resin. Finally add 2 - 5% of **Replus** dye.

If pale shade is needed, addition of 1 - 2% of **Replus White PT** is suggested.

Once the mixture is prepared (with or without resin), it must be applied on the wood in good quantity (in order to obtain an appreciable effect the wood must be very wet).

Once dry, surface must be preferably treated with sand paper, and then overcoated with an acrylic solvent based opaque finishing in order to obtain the final effect and a good resistance to the water drop.

### Other data

Expiry date: 9 months at room temperature.

Packaging: 25 kg plastic tanks. Other packaging available on request.

*All information are based on the current state of our knowledge and on the results of our tests, but they are given without guarantee. The Buyer remains responsible for verifying that the products are suitable for his intended process or purpose. Tests before the industrial use of the product are recommended.*



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COLORANTI, PIGMENTI E PRODOTTI CHIMICI PER L'INDUSTRIA  
*INDUSTRIAL DYESTUFFS, PIGMENTS AND CHEMICAL PRODUCTS*

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CROMATOS s.r.l. Via E. Barsanti, 28 47122 Forlì Italy - Tel. ++39 0543 796191 Fax ++39 0543 796189  
<http://www.cromatos.com> • e-mail: [info@cromatos.com](mailto:info@cromatos.com)

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